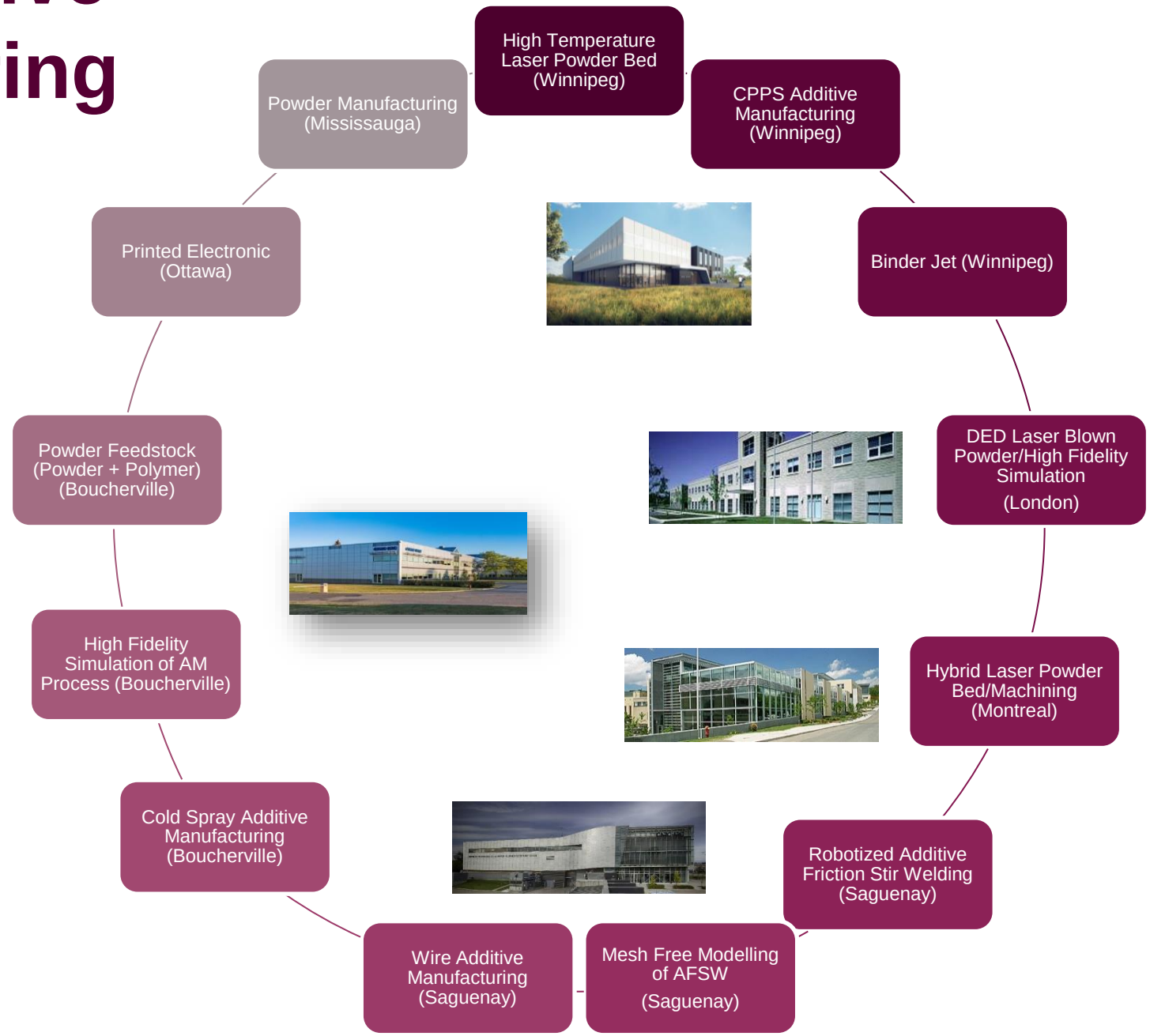Metal Additive Manufacturing at NRC